

TORQUE WRENCH SETTING

<u>GENERAL</u>	SCREW	NUT
M5	0.5	0.4
M6	1	0.8
M7	1.7	1.3
M8	2.2	1.8
M10	3.8	3.2

<u>ENGINE</u>	THREAD	WRENCH KG	SEALING
HEAD NUT	7X100	1.7	
CYLINDER STUD TO CRANKBASE	7X100	2.1	BLUE
CYLINDER HEAD STUD	7X100	1.8	BLUE
CYLINDER BASE NUT	7X100	1.7	
IGNITION NUT	12X125	3.5	
PRIMARY NUT	12X125	5.5	BLUE
CLUTCH BELL NUT	15X150	6	BLUE
CLUTCH SPRINGS SCREWS	5X0.8	BY TOUCH	
SPARK	14X125	2.3	
PRIMARY COVER SCREWS	6X100	0.8	
CRANKCASE SCREWS	6X100	1.0	
SELECTOR SCREWS	6X100	0.8	BLUE
SELECTOR FIXING SHIFT SCREW	6X100	0.8	BLUE
IGNITION BRACKET SCREWS	5X0.8	BY TOUCH	BLUE

NOTE:

APPLY GENERAL RULES TO ANY SCREW OR NUT NOT SPECIFIED, IF DOUBTS CONTACT US.



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<u>STEERING</u>	THREAD	WRENCH KG	SEALING
UPPER TRIPLE CLUMP	8X125	1.5	
LOWER TRIPLE CLAMP	8X125	1.2	
CONIC BERARING NUT		0.5	
UPPER TRIPLE CLAMP SCREW		2.5	
FORK TOP	8X125	2.0	
FRONT AXLE NUT	12X125	4.5	
BRAKE DISC	8X125	1.1	
BRAKE CALLIPER	8X125	2.0	BLUE

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TORQUE WRENCH SETTING

<u>FRAME</u>	THREAD	WRENCH KG	SEALING
SIDES FRAME	10X125	3	BLUE
ENGINE FASTENER BRACKET	8X125	2.2	
FRAME ENGINE PLATES	8X125	2.2	
ENGINE PLATES SCREW	8X125	2.5	
SWING ARM AXLE	12X125	4.5	
SHOCK UPPER SCREW	10X100	2.5	
SHOCK LOWER SCREW	10X150	3.0	
SEAT SCREWS	6X100	1	
FOOTREST BRACKETS	8X125	2.2	BLUE
REAR MASTER CYLINDER	6X100	0.8	
REAR BRAKE CALLIPER	6X100	0.8	
STAND BRACKET	8X125	1.5	
REAR BRAKE DISC	6X100	0.8	
REAR SPROCKET	8X125	2.2	
REAR WHEEL AXLE	12X125	4.5	

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